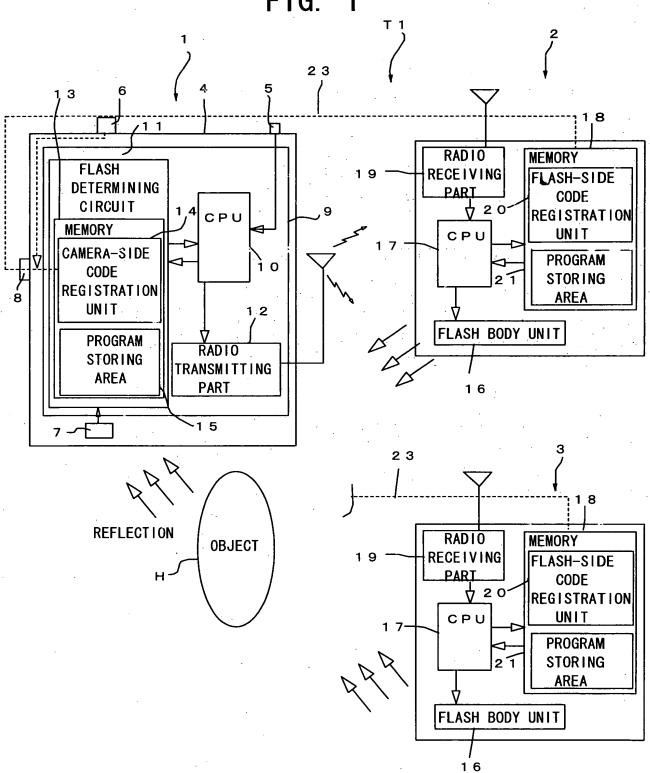
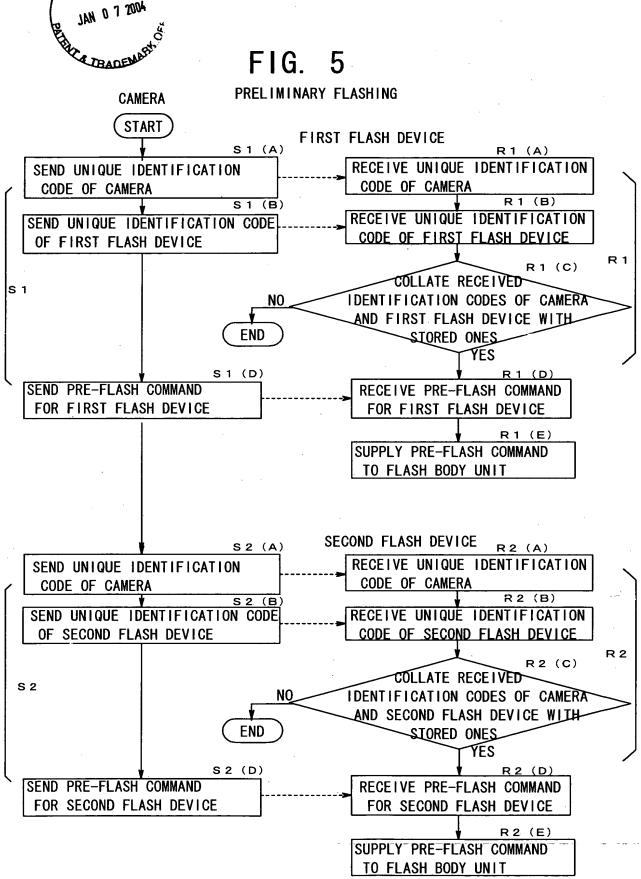


FIG. 1







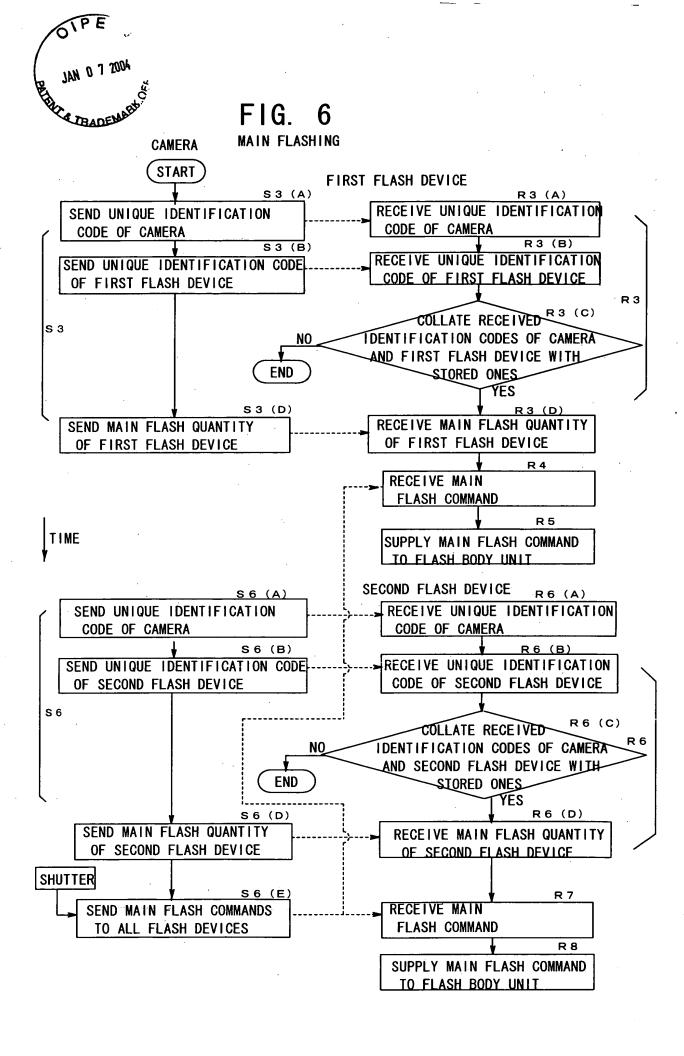




FIG. 11

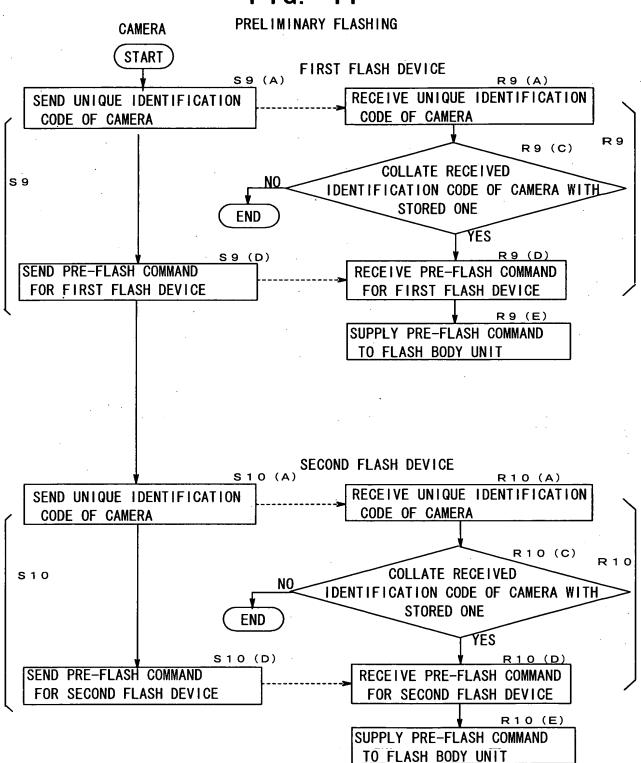
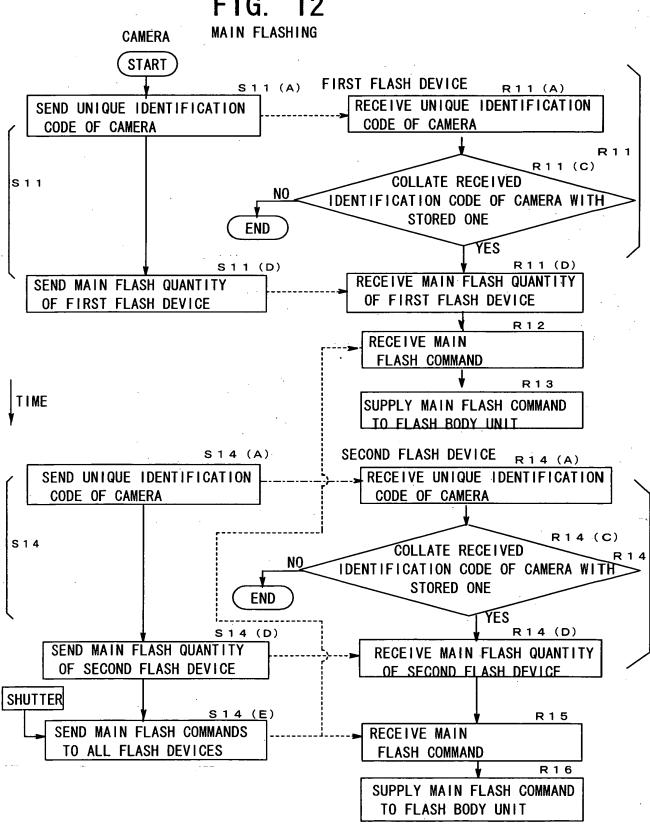




FIG. 12



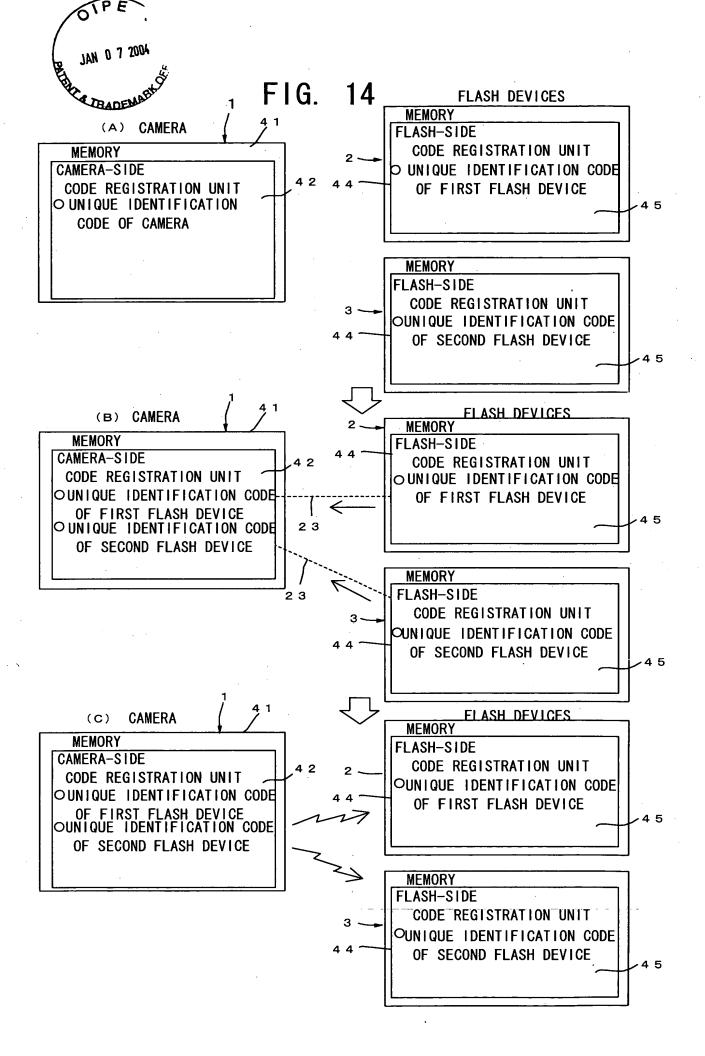
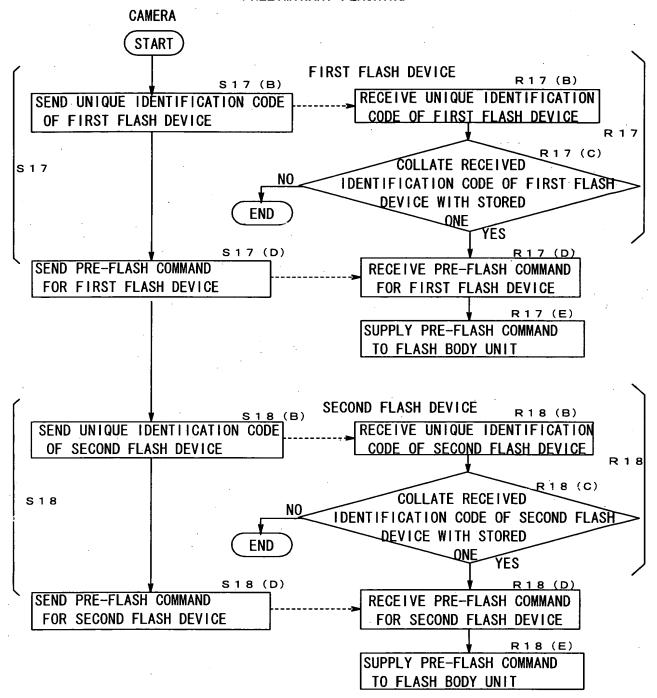




FIG. 15

PRELIMINARY FLASHING



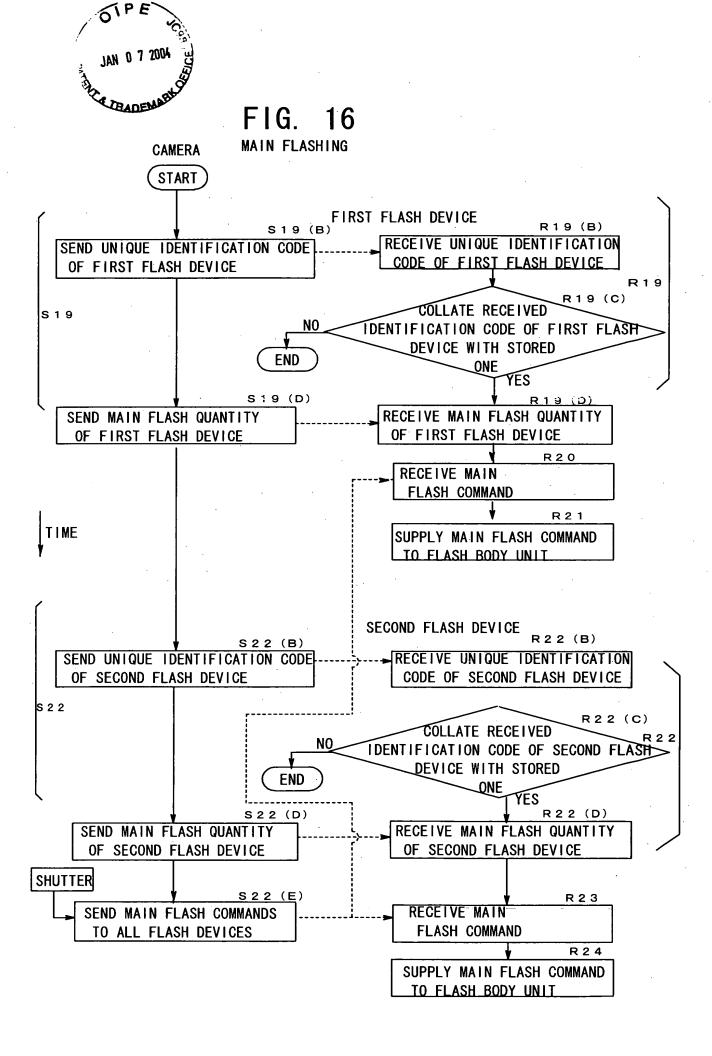




FIG. 17

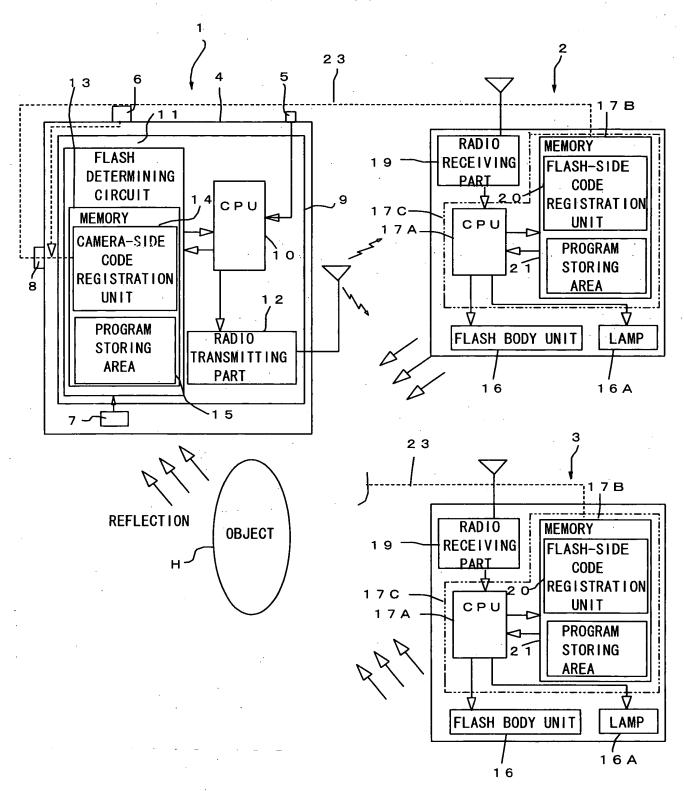
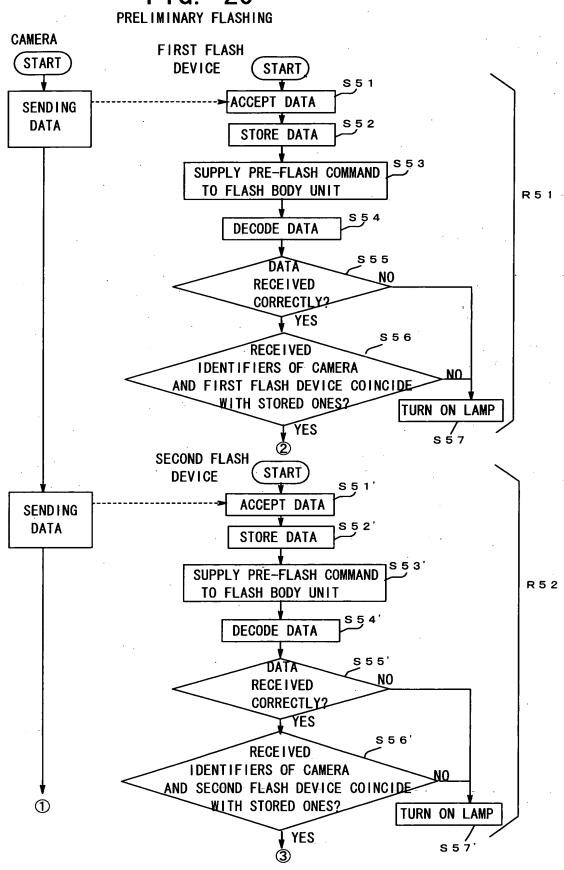
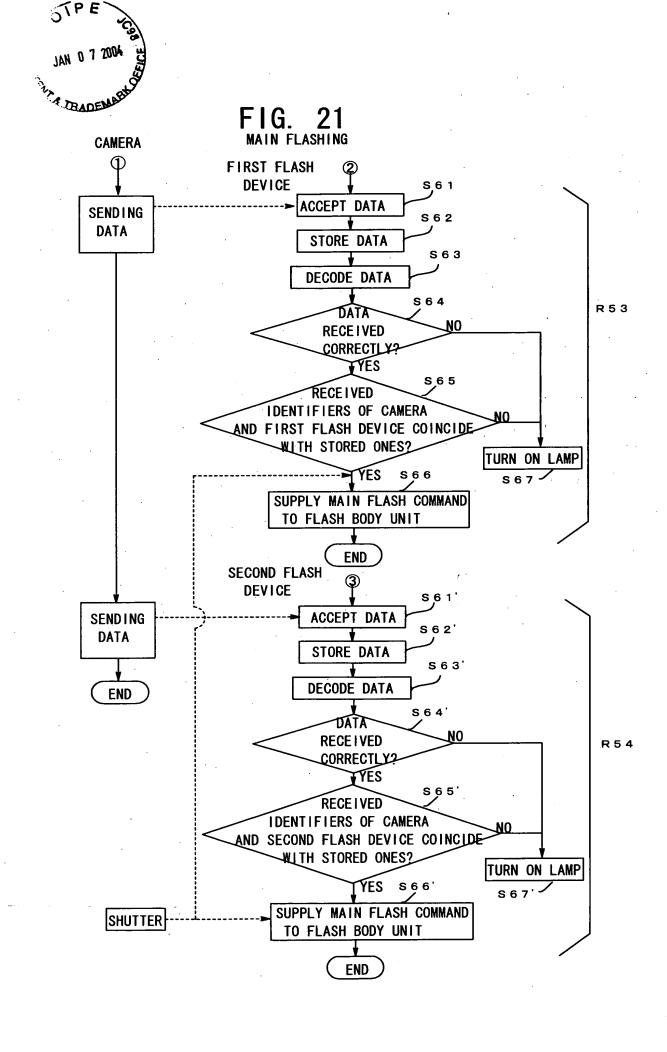




FIG. 20
PRELIMINARY FLASHING





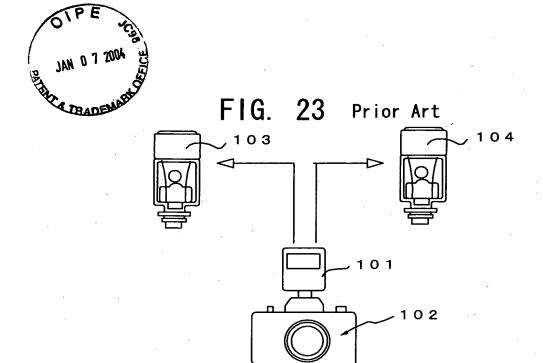


FIG. 24 Prior Art PRELIMINARY FLASHING

